TYPE / HPT-400S ULTRA-COMPACT HOT PLATE FORMING MACHINE

運転情報 🛛 💏	menu (Menu
File 2	サイクルタイム 14.0
Nine PS025	mour 1/25
自動条件 自動 自動	デーブル 1月7日1日 0.00
♥ 目別/ ● テーブル下限	テーブル 回生 実効 ピーク
🧿 金型挿入出側	
🥘 金型クランブ0FF	
シートクランフ*ON	2=7751

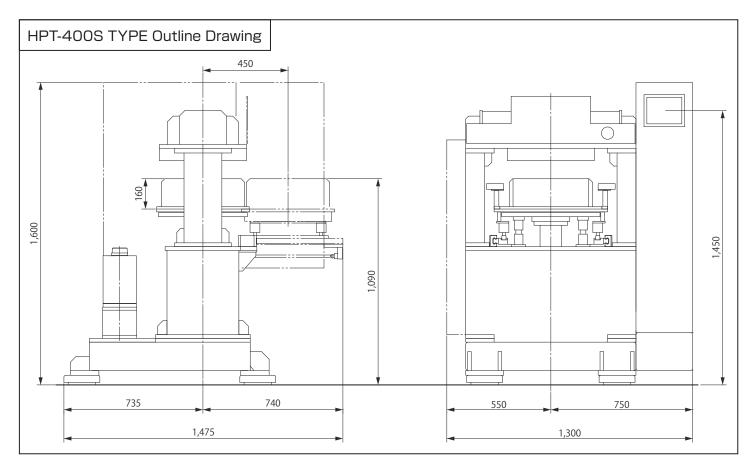
Operating Monitor Screen



Features

- Optimally suited to multi-product small lots
- Hot plate is installed in the upper section and mold in the lower section, allowing forming with minimal strokes
- Vertical movement of the mold is driven by servomotor and ball screw, with numerical controllable speed and position values
- Compact, space-saving design
- Mold mounting frame (sold separately) enables compatibility with every type of mold
- Mold can be removed when offline, making mold change extremely simple

WAKISAKA ENGINEERING CO.,LTD. MAKITEC





Before installing mold



Mold installed

MAIN SPECIFICATIONS	
Forming area	$Maximum \ 400 \texttt{mm}(\texttt{L}) \times 400 \texttt{mm}(\texttt{W})$
Forming pressure	6,000Kg/f
Mold vertical stroke	Maximum 100mm
Mold vertical drive	Drive system using servomotor and ball screw
Machine weight	1.3t (including attached vacuum pump)
Power supply	AC 3-phase, 200V, 50/60Hz, Total capacity 15.1kW
Operating air	700l/min (5kg/cm or more)

(f)株式会社 脇坂エンジニアリング MAKITEC WAKISAKA ENGINEERING CO.,LTD.

Head Office / Factory 3-16-38 Hishie, Higashiosaka, Osaka 578-0984, JAPAN TEL 81-72-965-6540 FAX 81-72-965-6676 URL http://www.wakitec.co.jp E-mail info@wakitec.co.jp